

Material: BS 1490 LM9

Standard Specification for Aluminium and Aluminium Alloy Ingots and Casting for General Engineering Purpose

Group: Non-Ferrous Aluminium Alloy

Sub Group: Aluminium Alloy BS 1490 for Ingots and Casting General Engineering Purpose

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

Belongs to the Industry: Ingot and Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	0.200 max.	As-Cast	
Magnesium	Mg %	0.200 - 0.600		
Silicon	Si %	10.000 - 13.000		
Iron	Fe %	0.600 max.		
Manganese	Mn %	0.300 - 0.700		
Nickel	Ni %	0.100 max.		
Zinc	Zn %	0.100 max.		
Lead	Pb %	0.100 max.		
Tin	Sn %	0.050 max.		
Titanium	Ti %	0.200 max.		
Other	Ot%	0.150 max.		
Aluminium	Al %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
4635	IS	India	Ingots and Casting
G AlSi12MnMg	UNI	Italy	Ingots and Casting
G-AS12MG	UNI	Italy	Ingots and Casting
-	-	-	-
-	-	-	-
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